

### Montage instructies :

1. Cut the side plates (KR50) to the required length.
2. Cut the top and bottom plates from galvansied steel.
3. Assemble a frame of DW duct profiles using also the connector (KR04).
4. Cut the blades (KR110) to the required length making allowance for the blade inserts (KR01).
5. Cut and fit edge seal (KR05) to the blades (KR110).
6. Fit the blade inserts (KR01) onto the blade (KR110).
7. Insert the blade into the frame using the cog (KR16) and end bearing (KR02).
8. Spindle for cog (KR09) should be fitted into the cog (KR16) using quadrant (KR12).

